



2025







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VTS Group	
1.1	VTS Group – a leader in HVAC sector
12	3 constituents of success



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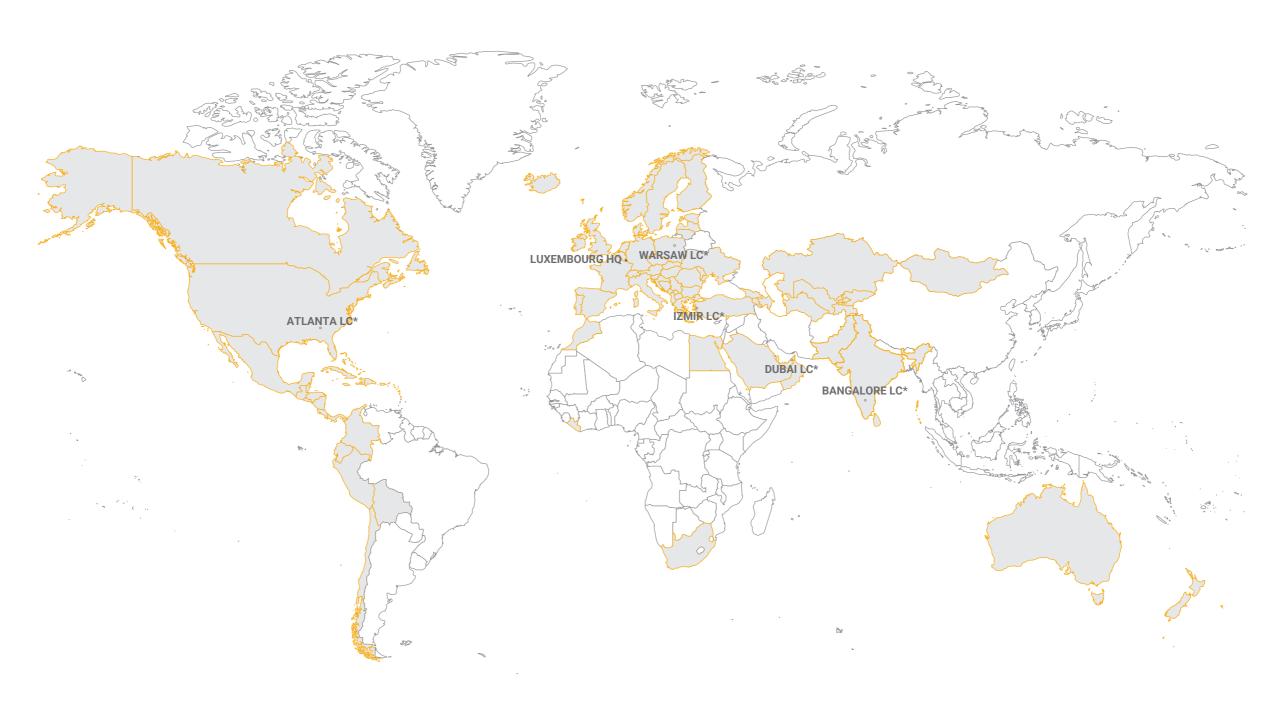
#### VENTUS S-TYPE

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Wide airflow range - advanced performance regulation	1
	Technical Specifications

VTS Group is a manufacturer of technologically advanced equipment for the HVAC industry. The company utilizes innovative technologies in project research, production, and logistics. Founded in 1989, the company remains a family-owned business.

# **OUR MISSION**

# AHU#1



<sup>\*</sup> Production and logistics center













 $<sup>^{\</sup>star\star}$  Factory will confirm lead time based on the units selected.

# THE 3 ELEMENTS OF SUCCESS

Consistently superior product quality. Unbeatable market prices. The shortest lead time. These three elements of market policy ensure that VTS is always one step ahead, in every region of the world.

VTS Group has established a highly efficient production and logistics network with six strategically located centers in **Atlanta**, **Dubai**, **Warsaw** (two facilities), **Bangalore**, and **Izmir**. By leveraging innovative manufacturing and distribution methods, we ensure optimized processes and the shortest delivery lead times, providing fast and reliable service worldwide.

VTS Group achieves the most competitive pricing while maintaining top quality through mass production of standardized devices, ensuring efficiency and consistency at scale.

VTS Group Quality Management System is based on ISO standards, ensuring consistency, reliability, and excellence across all our products and processes.

Through continuous improvement and innovation, we refine our designs, optimize production, and enhance logistics to provide durable, efficient, and high-performance HVAC solutions.







150 000 UNITS SOLD ANNUALLY



VENTUS S-type is a range of air handling units offered by VTS Group.

The product specification results from the effort of experienced design engineers and reflects Indian and MEA market requirements regarding high cooling performance. The S-type was developed with the use of the state-of-the-art technologies, advanced material engineering and innovative construction solution.

Due to this, the VENTUS S-type offer reliability and energy saving.



















### TECHNICAL SPECIFICATIONS

#### **CASING**

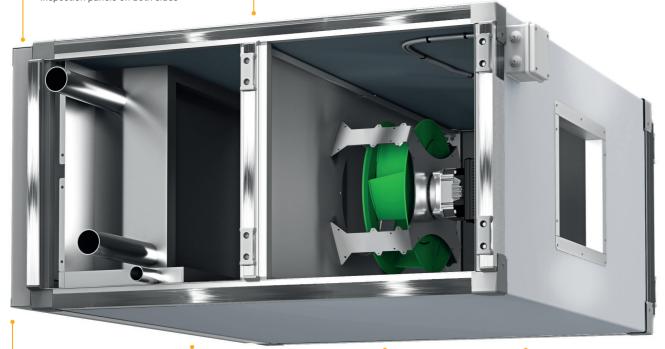
- 50 mm "Sandwich"" double skin panels made of rigid polyurethane foam
- » Inspection panels mounted on AHU side
- » High anticorrosive protection:
- Galvanized zinc (Zn) coating: 180g/m²
- External protection coating material thickness: polyester / 25µm
- » Inspection panels on both sides

#### **AIR FILTERS**

- Pleated filtration fabric shielded by steel net, installed in 50 mm thick frame
- » Filtration fabric made of polyester fibres» Working max parameters: max temperature
- (+70)°C, max. RH100% » ISO Coarse 80% (ISO 16890) - G4 (EN779)

#### **COOLING COIL**

- Hydronic coils 4, 6 rows available
   DX 6 rows, 2 sections available
- Max operating pressure 1,6 MPa
- Testing pressure 2,1 MPa



#### DIRECT DRIVE PLUG FAN SET

### > BLOWER

- Single inlet, radial, backward curved, free running fan
   Direct drive – fan impeller
- installed directly on motor shaft
- » Fan section consisting of single or twin fans
- » Smooth regulation

# DIRECT DRIVE PLUG FAN SET

# > AC MOTORS

- Fan and motor mounted on common housing, separated from AHU casing by set of rubber vibration absorbing mounts
- » Motors of TEFS
- (Totally Enclosed, Fan-Cooled)
  » Variable Frequency Drive (VFD)
- standard part of the fan-set
   Available Energy classes: IE2
- » Junction box on casing

#### DRAIN TRAY

- Material: Stainless steel
- Water outlet: 1"

#### DIRECT DRIVE PLUG FAN SET

- > EC MOTORS
- » Set of fan and motor mounted on common rail, fixed to the AHU fan diaphragm.
- » EC motors are Permanent Magnet motor, characterised by much higher efficiency vs traditional inductive AC motors.
- » Required regulation with 0-10V regulator or ModBus signal
- » Junction box on casing

#### **UNIT CASING:**

Monocoque technology - a self supporting shell structure used in Formula 1 car and aviation. This is exactly how we design our products, therefore our units feature low weight and optimal height, are easy for transportation and further installation. Moreover double skin "sandwich" panels with 50 mm rigid polyurethane foam ensure best thermal insulation.

- » Thermal conductivity: PPU λ= 0,022 W/mK
- » PPU density:  $\rho = 42 \text{kg/m}^3$ .
- » Casing heat transfer coefficient: K=0.6 W/m<sup>2</sup>K
- » Casing mechanical strength: +2500 Pa ÷ 2500 Pa < 2 mm</p>
- » Casing tightness: -400 Pa 0.05 l/sm²

+700 Pa - 0.13 I/sm<sup>3</sup>

- Anticorrosive protection:
   Galvanized zinc (Zn) coating: 180g/m²
- » External protection coating material thickness: polyester 25µm
- » Inspection panels mounted on AHU side.

#### **NO THERMAL BRIDGES**

Our Monocoque casing is a framework free construction. This eliminates the problem of water condensation on the external AHU side - and therefore - no more of harmful water dripping from the ceiling.

#### **DRAIN TRAY**

They are fabricated from heavy stainless steel and are to prevent condensation.

#### **COOLING COILS**

Fabricated from copper tubes mechanically bonded with aluminum fins and are leak tested at 305 psig pressure.

#### Hydronic

- » Copper pipe: dimensions: 1/2"
- » Fin Type: corrugated fin
- » Row: 4 or 6 rows
- » Max operating pressure: 1,6 MPa
- » Testing pressure: 2,1 MPa
- » Equipped with air discharge valve and water outlet valve

#### > DX

- » Copper pipe: dimensions: ½"
- » Fin Type: corrugated fin
- » Row: 6 rows, 2 sections
- » Max operating pressure: 1,6 MPa
- » Testing p ressure: 2,1 MPa

#### **DIRECT DRIVE PLUG FAN SET**

#### Blower

- » Single inlet, radial, backward curved, free running fan.
- » Impeller made of SAN (styrene/ acrylonitryle) construction material with 20% glass fiber.
- » Direct drive fan impeller installed directly on motor shaft.
- » Fan section consisting of single or twin fans.

#### **AC Motors**

- Fan and motor mounted on common housing, separated from AHU casing by set of rubber vibration absorbing mounts.
- » Motors of TEFS (Totally Enclosed, Fan-Cooled).
- » Motors fitted for IEC standard.
- » Variable Frequency Drive (VFD) standard part of the fan-set.
- » Available Energy classes: IE2
- » Available voltage: 1x230V/50Hz, 3x380V/50Hz, 3x400V/50Hz. 3x400V/60Hz.
- » Number of poles: 2.
- » Motor winding insulation class: F (fitted for VFD operations).
- » Bearings lifetime: L10= 20000h / L50 = 100000h
- » Protection degree: IP55.
- » Working conditions: 60°C.

#### **EC Motors**

- » Set of fan and motor mounted on common rail, fixed to the AHU fan diaphragm.
- » EC motors are Permanent Magnet motor, characterised by much higher efficiency vs traditional inductive AC motors.
- » EC motors (Electronically Commutated) where mechanical commutator switching the windings has been replaced with electronic one.
- » Change of revolutions is done by means of changing the frequency rate of windings switching (rate or magnetic field rotating).
- » Highly inductive permanent magnets have applied in EC motors used by VTS, which enabled to achieve high torque at relatively small dimensions.
- » Rated voltage: EC motors of nominal capacity equal or less 0,75kW - 1x230V AC.
- » Motor widing insulation class: F.
- » Protection degree: IP54. » Maximum working ambient temperature: 55°C.
- » Lifespan: 70 000 hours at load not exceeding 70% of nominal capacity at ambient temperature not exceeding 35°C, 30 000 hours at 100% capacity load at ambient temperature not exceeding 55°C.

#### **AIR FILTERS**

- » All Units are provided with air filers.
- » Pleated filtration fabric shielded by steel net, installed in 50 mm thick frame.
- » Filtration fabric made of polyester fibres.
- » Working max parameters: max. temperature (+70)°C, max RH100%.
- » ISO Coarse 75% (ISO 16890) G4 (EN779)

# TYPICAL APPLICATION



residential buildings

sports



industrial buildings

retail and

warehouses



small businesses



garages and workshops

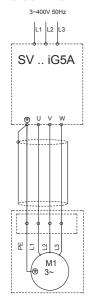


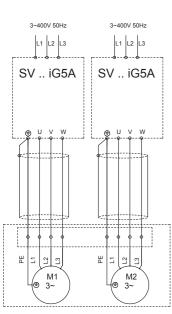
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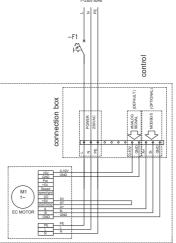
### **ELECTRICAL WIRING DIAGRAMS**

# 3 phase with VFD

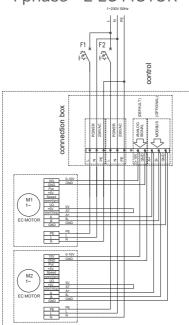




1 phase - 1 EC MOTOR



1 phase - 2 EC MOTOR

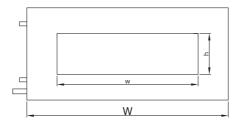


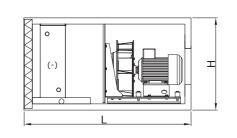
	Fan set with AC Motor											
Unit	Model	Model Rated Poles		Efficiency	Protection	Rated Current at						
size	Model	Output	1 0163	Class	Grade	415V/3ph/50Hz	230V/1ph/50Hz	380V/3ph/50Hz	400V/3ph/50Hz	400V/3ph/60Hz		
	[-]	[kW]	[-]	[-]	[-]	[A]	[A]	[A]	[A]	[A]		
SVS-35	VS 315	1,5	2	IE2	IP55 / F	3,1	5,54	3,36	3,1	3,19		
SVS-50	VS 355	1,5	2	IE2	IP55 / F	3,1	5,54	3,36	3,1	3,19		
SVS-70	VS 315 x 2	1,5 x 2	2	IE2	IP55 / F	6,2	11,08	6,72	6,2	6,38		
SVS-85	VS 400 x 2	1,5 x 2	2	IE2	IP55 / F	6,2	11,08	6,72	6,2	6,38		
SVS-100	VS 400 x 2	1,5 x 2	2	IE2	IP55 / F	6,2	11,08	6,72	6,2	6,38		

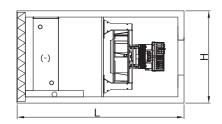
	Fan set with EC Motor							
Unit size	Model	Rated Output	Protection Grade	Rated Current at 230V/1ph/50Hz				
	[-]	[kW]	[-]	[A]				
SVS-35	VS 315	0,75	IP54 / F	3,7				
SVS-50	VS 315	0,75	IP54 / F	3,7				
SVS-70	VS 315 x 2	0,75 x 2	IP54 / F	7,2				
SVS-85	VS 315 x 2	0,75 x 2	IP54 / F	7,2				
SVS-100	VS 315 x 2	0,75 x 2	IP54 / F	7,2				











	Dimensions			Duct Connection	FAN	Motor	Weight *
Unit size	Н	W	L	hxw	Model	Rated Output	weight "
		[m	m]		[-]	[kW]	[kg]
SVS-35	550	1171	1125	210 x 700	VS 315	1,5	162
SVS-50	615	1325	1125	310x550	VS 355	1,5	220
SVS-70	550	2025	1125	310x1200	VS 315 x 2	1,5 x 2	266
SVS-85	675	2025	1125	410x1400	VS 400 x 2	1,5 x 2	249
SVS-100	675	2225	1125	410x1400	VS 400 x 2	1,5 x 2	322

	Min Ai	Min Air Flow		Max Air Flow			Air Flow				
Unit size	CMH	CFM	СМН	CFM	Q	10,00	20,00	CFM 3000	40,00	50,00	60,00
SVS-35	1500	883	3500	2060							
SVS-50	2100	1236	4500	2660							
SVS-70	3000	1766	7000	4120							
SVS-85	3400	2001	8500	5003							
SVS-100	4200	2472	9500	5621							

		Coil Volume		Coil Connections				
Unit size	WCL4R	WCL6R	WCL6R DX6R		WCL4R, WCL6R		6R	
		[Liters]		φD <sub>in</sub>	$\phi D_{out}$	φD <sub>in</sub>	$\phi D_{out}$	
SVS-35	6,33	9,5	9,5	DN32	DN32	2x5/8"	2xØ28	
SVS-50	8,24	12,36	12,36	DN50	DN50	2xØ22	2xØ35	
SVS-70	12,08	18,13	18,13	DN50	DN50	2xØ22	2xØ35	
SVS-85	15,44	23,16	23,16	DN50	DN50	2xØ22	2xØ35	
SVS-100	17,23	25,84	25,84	DN50	DN50	2xØ22	2xØ42	



# Manufacturing & Logistic Centre: VTS TF AIR SYSTEM PVT LTD.

Survey # 13/1: Devanagondhi post, Hosakote Taluk Bangalore - 560117

Sales Office:

#### VTS CLIMA INDIA PVT. LTD.

#520, B-Wing,

Carlton Towers Old Airport Road Bangalore 560008

www.vtsgroup.comindia@vtsgroup.com

India Sales Offices: Bangalore - Mumbai - Delhi - Chennai - Hyderabad - Kochi - Ahmedabad - Pune - Kolkata